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NO 1401 EN

Technical Data Sheet - Product Information

Product: **NAUTIC**



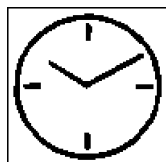
Characteristics:

2c epoxy filler for a wide range of applications.
 Fast setting, easy to sand, water-resistant.
 Excellent for repair of osmosis damage on fibreglass reinforced plastic boats.
 Adhesion on steel, cast iron, cast aluminium and fibreglass reinforced plastic parts.



Range of application:

Boat repair and industry
For repair of boats above and below waterline



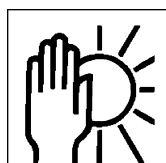
Chemical basis:

NAUTIC: Epoxy resin, filling material, pigments, thixotropic agents.



Instructions for use:

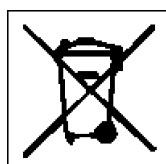
Clean surface from dirt and grease. Remove rust and old lacquer.
 Rough up surface with abrasive paper and sand blast.
 Mix airo NAUTIC basis and the hardener in a ratio of 2:1 and apply within 15-20 minutes.
 After drying for about 6-7 hours the filler is ready for sanding.



If working at temperatures below +20°C the drying time will be extended.

The sanded filler can be lacquered with all commonly used paints.

For steel and aluminium boats we recommend a pre-treatment with a 2c anti-corrosion primer before using airo NAUTIC.

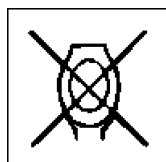


Pot life:

approximately 15 - 20 minutes

Mixture:

2 parts: airo NAUTIC basis
 1 part: airo NAUTIC hardener



Temperatures:

Material and surrounding temperatures should range between +18°C and +25°C.
 Do not apply at temperatures below +10 °C

Disposal consideration:

Disposal according to local regulations.

Sanding:

Paper P 80 - 280

Storage stability:

12 months in tightly closed tins when kept at +20 °C.

Please consider our technical advice – be it verbally, in writing or testing and supplied to the best of our knowledge – as information only and without responsibility in respect to other parties. It does not release you from your obligation to test the products supplied regarding their suitability for the intended application. Handling and utilization of our products by the customer exceed our responsibility and are at the customer's liability. We guarantee that our products conform to their specification and we will refund or replace non conforming products only. Airo cannot be held responsible for any damages or accidents in connection with the use of our product.