

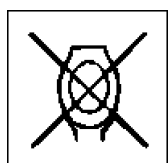
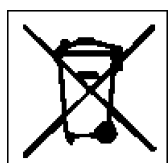
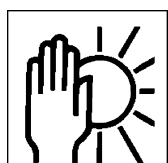
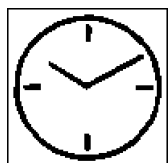
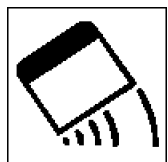
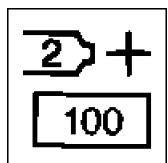


airo-chemie
A. Schmiemann GmbH & Co. KG
chemisch-technische Produkte
D-40736 Langenfeld · Postfach 1143
D-40764 Langenfeld · Carl-Leverkus-Str. 27
Tel. (02173) 8538-0 · Fax 853860 + 853870

F5 1401 EN

Technical Data Sheet - Product Information

Product: **METALLIC**



Characteristics:

2c polyester filler of high elasticity.
Well suited to filler welding seams and parts which are exposed to strong vibrations.
Easy to apply, easy to sand.
Excellent adhesion on various bases especially sheet steel, cast iron and glass-fibre reinforced body parts based on polyester material.

Range of application:

Car-refinishing and industry

Chemical basis:

METALLIC: Unsaturated polyester resins, inert filling material, thixotropic agents, aluminium powder, pigments.
Hardener: Benzoyl peroxide

Instructions for use:

Clean surface from dirt and grease. Remove rust and old lacquer coat.
Rough up surface with abrasive paper or sand blast.

Mix airo METALLIC with approx. 2% of hardener paste.
Apply within 4-6 minutes.

Do not use on wash-primer, prime coats based on synthetic resins or nitro-cellulose undercoats.

Pot life:

With 2% hardener: 4-6 minutes
Excess of hardener does not accelerate the polymerisation rate but might cause loss of adhesion and/or discoloration of the following paint films.

Mixture:

100 parts: airo METALLIC
2 parts: Hardener

Temperature conditions:

Do not apply at temperatures below +5 °C

Disposal consideration:

Disposal according to local regulations.

Sanding:

Paper P 80 – 280
Please dry-sand as polyester materials are sensitive to water.

Storage stability:

6 months in tightly closed tins when kept at +20 °C.

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