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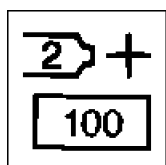
Technical Data Sheet - Product Information

Product: MODELLBAUSPACHTEL



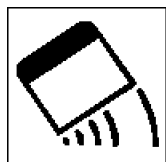
Characteristics:

2c polyester filler for mould construction and works on pattern plates.
Quick hardening and easy sanding.
The sanded surface is slightly porous.



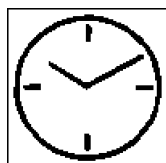
Range of application:

Filler works and bonding of pattern plates and model sheets



Chemical basis:

MODELLBAUSPACHTEL: Unsaturated polyester resins, inert filling material, thixotropic agents, pigments
Hardener: Benzoyl peroxide



Instructions for use:

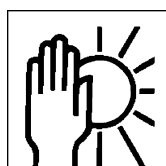
Clean surface from dirt and grease. Remove rust and lacquer coat.
Rough up surface with abrasive paper or sand blast.
Mix the required quantity of airo MODELLBAUSPACHTEL with approx 2% hardener and apply within 4-6 minutes.

Do not use on wash-primers and prime coat based on synthetic resins or nitro-cellulose undercoats.



Pot life:

with 2% hardener: 4 - 6 minutes
Excess of hardener does not accelerate the polymerisation rate but might cause loss of adhesion and/or discoloration of the following paint films.

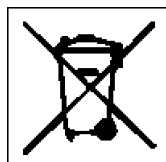


Mixture:

100 parts: airo MODELLBAUSPACHTEL
2 parts: Hardener

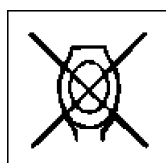
Temperature conditions:

Material and surrounding temperatures should range between +18 °C and +25 °C.
Do not apply at temperatures below +5 °C



Disposal consideration:

Disposal according to local regulations.



Sanding:

Paper P 80 – 280
Please dry sand as polyester materials are susceptible to water

Storage stability:

12 months in tightly closed tins when kept at +20 °C.

Please consider our technical advice – be it verbally, in writing or testing and supplied to the best of our knowledge – as information only and without responsibility in respect to other parties. It does not release you from your obligation to test the products supplied regarding their suitability for the intended application. Handling and utilization of our products by the customer exceed our responsibility and are at the customer's liability. We guarantee that our products conform to their specification and we will refund or replace non conforming products only. Airo cannot be held responsible for any damages or accidents in connection with the use of our product.