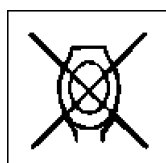
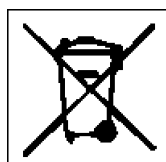
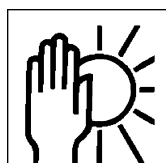
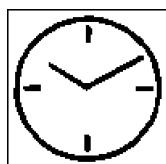
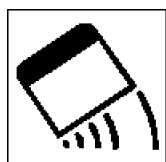
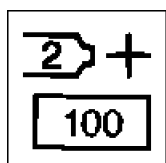


# Technical Data Sheet - Product Information

## Product: **SOFT**


**Characteristics:**

2c allround filler with excellent filling properties.  
Smooth spreading, fast curing and easy to sand.  
Due to its high thixotropic quality typically used for application to vertical surfaces.  
Excellent adhesion on various bases especially sheet steel, wood, chipboards and glass-fibre reinforced body parts based on polyester material.

**Range of application:**

Car-refinishing and industry

**Chemical basis:**

**SOFT:** Unsaturated polyester resins, inert filling material, thixotropic agents and pigments.  
**Hardener:** Benzoyl peroxide

**Instructions for use:**

Clean surface from dirt and grease. Remove rust and lacquer coat.  
Rough up surface with abrasive paper or sand blast.  
Mix the required quantity airo SOFT with approx. 2% hardener paste and apply within a period of 4-6 minutes.

**Do not apply** on zinc-galvanized sheets, wash-primers and prime coats based on synthetic resins or nitro-cellulose undercoats.

**Pot life:**

With 2% hardener: 4-6 minutes  
Excess of hardener does not accelerate the polymerisation rate but might cause loss of adhesion and/or discoloration of the following paint films.

**Mixture:**

100 parts: airo SOFT  
2 parts: Hardener

**Temperature conditions:**

Material and surrounding temperature should range between +18 °C and +25 °C.  
Do not apply at temperatures below +5 °C

**Disposal consideration:**

Disposal according to local regulations.

**Sanding:**

Paper P 80 – 280  
Please dry sand as polyester materials are sensitive to water.

**Storage stability:**

12 months in tightly closed tins when kept at +20 °C.